

9.3 Operations strategy

Name: _____ Class: _____ Date: _____

Total: 29 marks

KEY WORDS critical path 关键路径 • total float 总浮动时间
 • critical path analysis 关键路径分析 • lean production 精益生产 • capacity management 产能管理

Objective

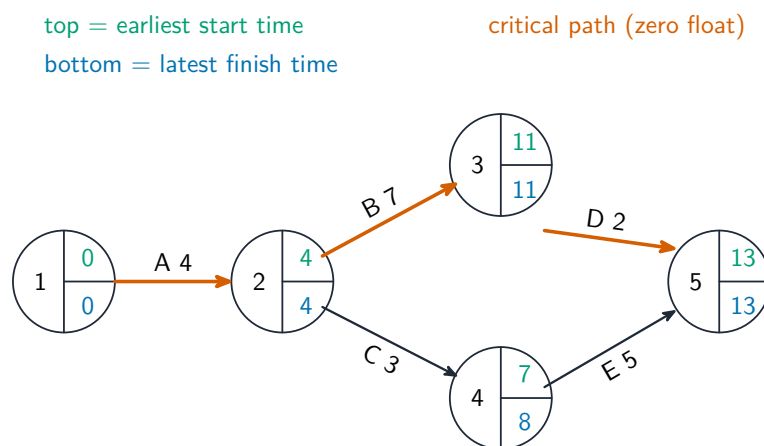
Build the skills to answer exam questions on **operations strategy** 运营战略 — **lean production** 精益生产, **capacity management** 产能管理, and **critical path analysis** 关键路径分析 (CPA), including **total float** 总浮动时间.

You must be able to:

- explain lean production and capacity management
- calculate **total float** and identify the critical path
- analyse and evaluate the usefulness of CPA

1 Worked examples

■ Critical path analysis



Each node shows the earliest start (EST) and latest finish (LFT) time

$$\text{total float} = \text{LFT} - \text{duration} - \text{EST}$$

- **Worked:** LFT 12, duration 4, EST 5 → total float = 12 – 4 – 5 = 3 days.
- **Critical path:** the chain of activities with **zero** float — they cannot be late or the project is late.

- **Lean production:** make products with the least waste (just-in-time, continuous improvement).

Answer shapes: AO1 + AO2 + AO3 (reasoning chain) + AO4 (a supported judgement *in context*).

2 Practice

2.1 Define the term *lean production*. [2]

2.2 An activity has an LFT of 14, a duration of 6 and an EST of 5. Calculate its total float. [2]

2.3 Define the term *critical path*. [2]

3 Exam-style questions

3.1 Explain one benefit to a business of using **lean production**. [3]

3.2 Analyse two benefits to a business of using **critical path analysis** to plan a project.[8]

3.3 Evaluate the usefulness of critical path analysis to a business managing a complex project. [12]
